



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW109-3501-04-1-5
Job Sheet 202805



Part No: RBW109-3501-04-1-5
Part Name: Placard
Part Weight: 0 lbs
Job Created: 11/4/19
Due Date: 12/9/19
Type: SOLD
Note: DWG RBW109-3501-04-1 REV.2 IPP Rev. A 19.10.31 New issue DP Verify DD
Ship Via:

Job Qty: 1 pcs
Status: New
Job Tracking No:
Created By: Marie Lajeunesse
Description:
Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
100	Small Fab - 1	1 pcs	12/9/19		0.00	0.20	Small Fab - 1		
							Small Fab - 2		ML
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
110	QC 5	1 pcs	12/9/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	12/9/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S231216

Part: RBW109-3501-04-1-5
Job No: 202805
Serial No/Batch: S231216
Revision: 2
Inspector:
Exp Date:
Instructions:
Date: 11/13/19

Plex 11/4/19 10:46 AM Dart.lajeunesse.marie

DAS
40
Nov 2 2019 9:49

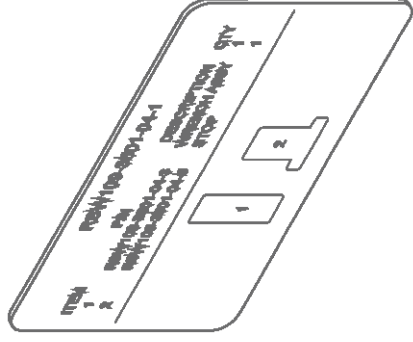
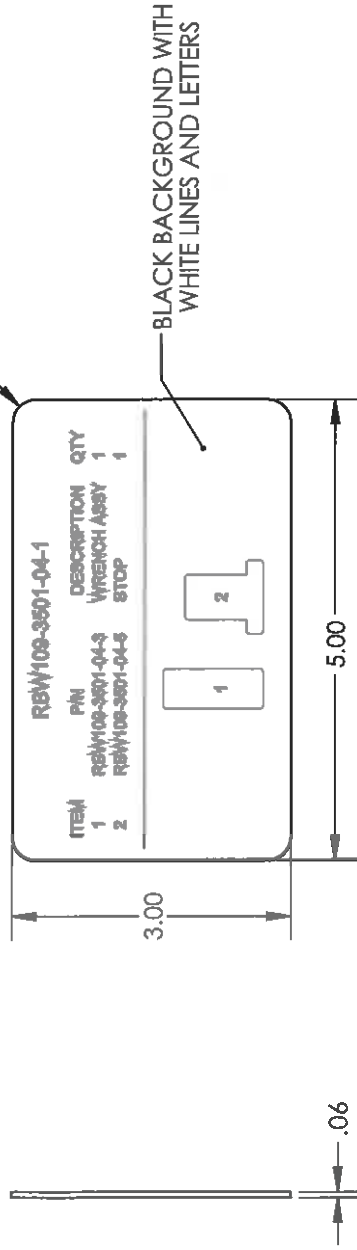
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
130 QC 21 - SA	1 pcs	12/9/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - 1-Engrave placard using Laser engraver as per DWG. Sheet 4. ***NOTE*** Use PDF					
Descriptions: 110 - QC5- Inspect part completeness to step on W/O					
120 - Identify as per dwg & Stock Location:					
130 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
LM922402	Plastic, Black & White 1/16"	.1040 sf (.104 ea)	100-Small Fab - 1		5180514
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	LM922402	0	45	0	
Part Specifications					
Specifications could not be found.					

Plex 11/4/19 10:46 AM Dart.lajeunesse.marie

This drawing, specifications, and concepts contained here in are the sole property of DART Aerospace, Inc. and may not be reproduced or used in any fashion without the prior written permission of DART Aerospace, Inc.

REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0215	-5 CHD SPELLING WAS DISCRPTION IS DESCRIPTION, DELETED TEXT HT. NOTES, ADDED USE PDF NOTE, CHD DWG. TO SHEETMETAL TOLERANCES.	11/7/2016	RJC	sm



NOTE:
USE PDF.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 206805 M05
19-11-05

(5)

PLACARD

DART AEROSPACE	
TITLE	TOOL ASSY, MLC WHEEL ASSEMBLY / DISASSEMBLY
DWG NO.	RBW109-3501-04-1-5
REV	2
MAT'L	PLASTIC
HEAT TREAT	UNLESS OTHERWISE SPECIFIED
FINISH	DIMENSIONS ARE IN INCHES XXX ± .010 FRACTIONS IN INCHES XX ± .03 ANGLES ±1° X ± .1 SURFACES = 125/
SPEC	1. BREAK ALL SHARP EDGES .015 X 45° OR .018R
DRAWN BY:	GILBERT
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	MACKOVJAK
SCALE	1:2
DATE	4/4/2013
SHEET 4 OF 4	

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



Route update only ☐

NCR No. _____

Job: _____ Part No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is		DEPARTMENT/PROCESS Skid-tube Machining Large Fab ☐☐☐ ☐☐☐ ☐☐☐ Cross tube Small Fab Finishing ☐☐☐ ☐☐☐ ☐☐☐ Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging ☐☐☐ ☐☐☐ ☐☐☐ Engineering Water Jet Supplier Quality	
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		FAULT CATEGORY Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread			